

SOUTH PRODUCTION NOTES

March 22, 2016

3-11 Shift Notes

BASF EMPLOYEES

116 Last Recordable

183 Last Lost time

Elevator in 27 is down. ThyssenKrupp scheduled to come today.

We need to perform some more cleaning of Catoxid in building 16 in order to get it deregulated!

Title V Notes: Trimer still has leaks. Repairs will be completed today.

We need to let it cure until Thursday morning before running. Plan is to turn on just the blower (no water) to help it dry.

CTO – no issues

F-1 Scrubber – Only sample scrubber and sump once per day (1st shift).

Sly Scrubber – Need to perform PM sampling once a day (2nd shift).

#1 MED / AI-3945:

After we start feeding the calciner we can start up the MED line.

Grodecki to trial a different type of insert. Coming soon...

When we start back up we need to keep the extruder speed between 20-25 per the engineer. We have been getting the best lab results that way. Make sure we are greasing end seals.

Don't get too far ahead of the calciner.

#1 RC / AI 3945:

Holding for additional repairs to trimer. After trimer is fixed this is our first priority to get running.

#2 MED line / Clean for Cu 0860:

Schirmer working on soda blasting. The auger and barrel have been returned.

Screener parts taken down to be soda blasted. Do not wash Styrene down the drain – contains moly.

#2 RC/ Clean for Cu 0860:

Continue on cleanup sheet. Once the spiral elevator repair is complete the sand can be ran through. The Floor CRT will need to take a sample out of the F1 scrubber and sump in B31 to wastewater once a day. Before unlocking building 31 sump WWTP will test these samples for moly and if the sump is low, we can unlock and send to WWTP. At all other times the west sump will remain locked out.

Transition sock changed on first shift 3/16/16

Need to remind operators that Styrene material can't be washed down the drain.

#3 MED line / clean for D 0703 NAQ:

Continue cleanup sheet. WOW for dryer oscillating belt. Make sure we are greasing end seals once per shift.

#3 RC / clean for D 0703 NAQ:

Continue with cleanup sheet.

Feed in batch order and fill out calciner feed sheets.

#4 RC / D-0222:

Down. Cannot feed until Trimer issue is resolved.

When we resume running keep an eye on the oversize screen (blinding over).

Oversize screen has been changed over to 2 mesh per Andrea.

Remember that your feed rate is not only based on the syntron settings but also the amount of fines and oversized material coming off the calciner. If the feed rate is dropping check the screener first to see if it is blinded over.

Keep a close eye on the temps and feed rate, we have been underfiring material.

Feed oversize into a bag and keep for refeeds later in the run.

#5 RC / 4011:

Waiting on material and Trimer.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 2-25-16 on midnight shift.

#6 RC & Dryer / D 0761:

Calciner is at temp, just waiting for feed. No hold time on material so feed immediately. Keep the buggies covered with drum liners to help keep it from drying out.

Do not use check weigh scale in bldg 27 until OCS calibrates.

Take drums to bldg 31 to check weigh.

West Pfaudler / D- 0222:

Tank 7 has been okayed for use. Waiting on more material. **Only use material from Lot 191 no other material is in pass.** Should be making at least 2 batches per shift.

East Pfaudler/ D-0761

First batch made on 1st shift today. Schirmer coming at 3pm to lift buggies. We do not want to get too far ahead of the calciner because this material dries out.

6 Tank: D-0222 solution:

Do not make a tank, hold for engineering approval.

7 Tank: D-0222 Solution:

Tank has been okayed for use approx. Watch temperature.

National Dryer / D-0222:

Feed as material is available. Grodecki gave the okay to use the material made with Lot 186 raws.

PK Blender / 4011/4010 next:

Need to do a couple cleanup items per Andrea's email. Okay to start making batches. New power washer will not be in until 3/29.

Need to make sure that the building is being cleaned up! Contact EHS to get it de-reged when clean.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down. DC gauge has been added to Wonderware and has been moved over to near the weigh tank. Gauge should be set at 3.5 and 4.25.

Abbe Blender / D 5206:

HF tote has been closed up and Abbe lid was remove and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

Tower 3 / Cu-1230:

Tower is empty. Hoist repair will be done on Tuesday. ERT member in SCBA can open the top. Do not use the dust collector. No monitoring required.

Tower 6 / Cu-1155:

Holding due to hoist being down. ERT member in SCBA can open the top. Do not use the dust collector. No monitoring required.

North Screener /Cu-1155:

Screener is set up for Cu-1155. Holding for engineering

South Screener /Cu-1230:

Continue screening.

#2662 (west) Pill Machine /

Back together and holding.

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / Zr-0404:

Done. Blowers have been turned off and kiln is down.

Leave the saggars on - we don't know what product we will be going to next.

TK #4 / X-540 repack (X-540 next):

Continue repacking (sacks to drums) per MOD instructions. Continue changing over the saggars for X-540. Clean the area.

Harrop Kiln / Al-4196:

Continue to run. Material is in the pole barn.

Building 27 Belt Filter / Cu 5020:

Contents of tank 6 was sent to waste water and tank rinsed.

Maintenance is currently doing repairs to the belt and will let us know when they are finished.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

PRIORITIES:

- 1) East Pfaudler/#6 RC
- 2) West Pfaudler/Nat'l Dryer/#4RC/Trimer
- 3) #1 MED/RC
- 4) #3 MED/RC/CTO
- 5) #2 RC South
- 6) #5 RC/South PK (Change over for 4011/4010)
- 7) #2 MED Change Over
- 8) Reduction Towers
- 9) North PK/Wsyssmont
- 10) Tableting Briquetter
- 11) PR2 Cu-0537 T
- 12) Kneader
- 13) PR2 Cu-0864 T
- 14) CUAPV
- 15) TABRC1
- 16) TABRC2
- 17) Harrop Kiln